

Ultrasonic Sensor with TEACH-Mode Configuration





- 1, 2 and 3 m versions with short dead zones (10% of max. range)
- · Built-in temperature compensation
- Fast, easy-to-use TEACH-mode configuration; no potentiometer adjustments
- Configure with either a positive or negative analog output slope
- Remote TEACH for security and convenience
- Wide operating temperature range of -40° to +70° C (-40° to +158° F)
- · Choose either 0 to 10V dc or 4 to 20 mA output model
- · Compact, self-contained, right-angle sensor package with fully encapsulated electronics



# **Models**

Models	Range and Frequency	Cable*	Supply Voltage	Analog Output	Response Time
T30UXUA	100 mm to 1 m (3.9" to 39")			0 to 10V dc	45 ms or 105 ms selectable
T30UXIA	224 kHz	Standard 2 m (6.5') cable	10 to 30V dc		
T30UXUB	200 mm to 2 m (7.8" to 78")			0 to 10V dc	92 ms or 222 ms selectable
T30UXIB	174 kHz				
T30UXUC	300 mm to 3 m (11.8" to 118")			0 to 10V dc	135 ms or 318 ms selectable
T30UXIC	114 kHz				

Only standard 2 m (6.5") cable models are listed. For 4-Pin Euro-Style integral QD, add suffix "Q8" to the model number (e.g., T30UXUAQ8). For 150 mm (6") PUR pigtail cable with 4-Pin threaded Euro-Style QD, add suffix "QPMA" to the model number (e.g., T30UXUAQPMA). For 9 m (30') cable, add suffix "W/30" to the model number (e.g., T30UXUA W/30).

A model with a QD connector requires a mating cable; see page 9.



# WARNING . . . Not To Be Used for Personnel Protection

Never use these products as sensing devices for personnel protection. Doing so could lead to serious injury or death.

These sensors do NOT include the self-checking redundant circuitry necessary to allow their use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition. Consult your current Banner Safety Products catalog for safety products which meet OSHA, ANSI and IEC standards for personnel protection.

# **Overview**

The U-GAGE® T30UX is an easy-to-use ultrasonic sensor with extended range and built-in temperature compensation. Simple push button configuration provides flexibility for a variety of applications.

Easy-to-see indicator LEDs communicate the status of the sensor (see Figure 1). The Green "Power" LED ON indicates that the sensor is in Run Mode (the sensor's normal operating condition). The Red "Signal" LED indicates the target signal strength. The Amber "Output" LED indicates that the output is enabled and the sensor is receiving a signal within the window limits. The Amber "Mode LED" indicates the currently selected mode (fast or slow).

# **Principles of Operation**

Ultrasonic sensors emit one or multiple pulses of ultrasonic energy, which travel through the air at the speed of sound. A portion of this energy reflects off the target and travels back to the sensor. The sensor measures the total time required for the energy to reach the target and return to the sensor. The distance to the object is then calculated using the following formula:

$$D = \frac{ct}{2}$$

**D** = distance from the sensor to the target

c = speed of sound in air

t = transit time for the ultrasonic pulse

To improve accuracy, an ultrasonic sensor averages the results of several pulses before outputting a new value.

### **Temperature Effects**

The speed of sound is dependent upon the composition and temperature of the gas in which it is traveling. For most ultrasonic applications, the composition of the gas is fixed, while the temperature may fluctuate.

In air, the speed of sound varies with temperature according to the following approximation:

SI units:

$$C_{m/s}$$
 = 20  $\sqrt{273 + T_c}$   $C_{m/s}$  = speed of sound in meters per second  $T_c$  = temperature in °C

Or, in US customary units:

$$C_{tvis} = 49 \sqrt{460 + T_F}$$
  $C_{tvis} =$  speed of sound in feet per second  $T_F =$  temperature in °F

### **Temperature Compensation**

Changes in air temperature affect the speed of sound, which in turn affects the total time for the echo measured by the sensor. An increase in air temperature shifts both sensing window limits closer to the sensor. Conversely, a decrease in air temperature shifts both limits farther away from the sensor. This shift is approximately 3.5% of the limit distance for a 20° C change in temperature.

The T30UX series ultrasonic sensors are temperature compensated. This reduces the error due to temperature by about 90%. The sensor will maintain its window limits to within 2.2% over the -40° to +70° C operating range of the sensor.

### NOTES:

- Exposure to direct sunlight can affect the sensor's ability to accurately compensate for changes in temperature.
- If the sensor is measuring across a temperature gradient, the compensation will be less effective.



Figure 1. Features

# **Sensor Configuration**

Two TEACH methods may be used to configure the sensor:

- · Teach individual minimum and maximum limits, or
- · Use Auto-Window feature to center a sensing window around the taught position.

The sensor may be configured either via its push button, or via a remote switch. Remote configuration also may be used to disable the push button, preventing unauthorized personnel from adjusting the configuration settings. To access this feature, connect the white wire of the sensor to 0V dc, with a remote configuration switch between the sensor and the voltage.

Configuration is accomplished by following the sequence of input pulses. The duration of each pulse (corresponding to a push button "click"), and the period between multiple pulses, are defined as "T":

### 0.04 seconds < T < 0.8 seconds

Remote line configuration requires a > 1 second pause between pulse sequences.

# Mode Setup - Response Speed

Analog sensor models can be set up for either "Fast" or "Slow" response time

	Push Button 0.04 sec. < "click" < 0.8 sec.		Remote Line 0.04 sec. < T < 0.8 sec.	
	Procedure	Result	Procedure	Result
Response Speed Configuration	Push and hold     MODE push button for > 2 seconds	Power LED: OFF Mode LED: Flashing Amber shows previously selected mode	Double-pulse the remote line	Power LED: OFF Mode LED: Flashing Amber shows previously selected mode
Select Speed	"Click" the MODE push button to cycle to correct selection: Fast or Slow	Power LED: OFF Mode LED: Amber flashes to indicate currently selected mode (120 second time out*)	Single-pulse for Slow     Double-pulse for Fast	Power LED: ON Green Mode LED: On Amber shows selected mode (Sensor returns to RUN mode)
Save and Activate Mode	• Push and hold  MODE push button for > 2 seconds	Power LED: ON Green Mode LED: ON Amber for selected mode	No action required; sensor will return to Run Mode	None

<sup>\*</sup> The sensor will revert to previously saved response speed and return to RUN mode if TEACH is inactive for 120 seconds after the initial 2 second hold on push button

# **Analog Output**

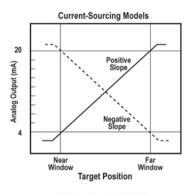
The U-GAGE T30UX series sensor may be configured for either a positive or a negative output slope, based on which condition is taught first (see figure 2). If the near limit is taught first, the slope will be positive; if the far limit is taught first, the slope will be negative. Banner's scalable analog output automatically distributes the output signal over the width of the programmed sensing window.

The U-GAGE T30UX also features a 2-second hold upon loss of the received signal, which is useful for harsh and unstable applications. In the event of signal loss for longer than 2 seconds, the analog output goes to 3.6 mA or 0V dc, which may be used to trigger an alarm.

# **Teaching Minimum and Maximum Limits**

### General Notes on Teaching

- The sensor will return to RUN mode if the first TEACH condition is not registered within 120 seconds after the initial 2 second hold on Analog push button.
- To exit TEACH mode without saving any changes, press and hold the Analog push button or remote line > 2 seconds (before teaching the second limit). The sensor will revert to the last saved limits.
- After the first limit is taught, the sensor will remain in TEACH mode until the TEACH sequence is finished or exited by a 2 second hold on the Analog push button or remote line.



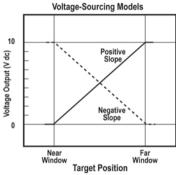


Figure 2. Positive and Negative Output Slopes

	Push Button 0.04 sec. < "click" < 0.8 sec.		Remote Line 0.04 sec. < T < 0.8 sec.	
	Procedure	Result	Procedure	Result
TEACH	• Push and hold  Analog push button for > 2 seconds	Power LED: OFF Output LED: ON	No action required; sensor is ready for 1st limit teach	None
Limit	Position the target for the first limit (120 second time out)      Signal LED: Must be ON Red or Flashing Red*		Position the target for the first limit	Signal LED: Must be ON Red or Flashing Red*
Teach First Limit	• "Click" the Analog push button	Teach Accepted Power LED: OFF Output LED: Flashing Teach Not Accepted	• Single-pulse the remote line	Teach Accepted Power LED: OFF Output LED: Flashing Teach Not Accepted
		Output LED: ON		Power LED: ON
Limit	Position the target for the second limit (no time out)      Signal LED: Must be ON Red or Flashing Red		Position the target for the second limit (no time out)	Signal LED: Must be ON Red or Flashing Red
Teach Second Limit	• "Click" the <b>Analog</b> push button	Teach Accepted Output LED: ON Power LED: ON Teach Not Accepted Output LED: Flashing Power LED: OFF	Single-pulse the remote line	Teach Accepted Output LED: Turns ON Power LED: ON Teach Not Accepted Output LED: Flashing Power LED: OFF

<sup>\*</sup> Sensor will not Teach or indicate "Teach Not Accepted" when there is no signal present (Signal LED Red or Flashing Red)



# **Teaching Limits Using the Auto-Window Feature**

Teaching the same limit twice automatically centers a 100 mm window on the taught position.

### General Notes on Teaching

- The sensor will return to RUN mode if the first TEACH condition is not registered within 120 seconds after the initial 2 second hold on Analog push button.
- To exit TEACH mode without saving any changes, press and hold the Analog push button or remote line > 2 seconds (before teaching the second limit). The sensor will revert to the last saved limits.
- After the first limit is taught, the sensor will remain in TEACH mode until the TEACH sequence is finished or exited by a 2 second hold on the Analog push button or remote line.

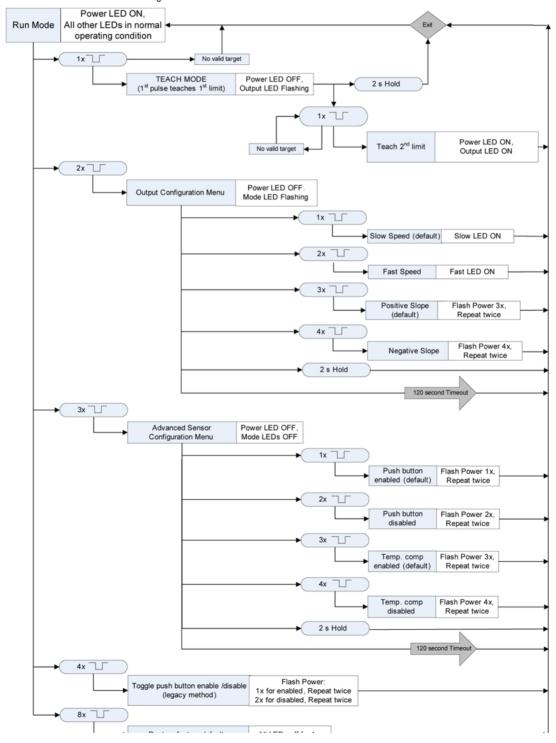
	Push Button 0.04 sec. < "click" < 0.8 sec.		Remote Line 0.04 sec. < T < 0.8 sec.	
	Procedure	Result	Procedure	Result
TEACH Mode	Push and hold     Analog push button     for > 2 seconds	Power LED: OFF Output LED: ON	No action required; sensor is ready for 1st limit teach	None
t Limit	Position the target for the center of window (120 second time out)      Signal LED: Must be ON Red or Flashing Red*		Position the target for the center of window	Signal LED: Must be ON Red or Flashing Red*
Teach First Limit	• "Click" the Analog push button	Teach Accepted Power LED: OFF Output LED: Flashing Teach Not Accepted Output LED: ON	• Single-pulse the remote line	Teach Accepted Power LED: OFF Output LED: Flashing Teach Not Accepted Power LED: ON
Re-Teach Limit	Without moving the target, "click" the Analog push button again	Teach Accepted Output LED: ON Power LED: ON Teach Not Accepted Output LED: Flashing Power LED: OFF	Without moving the target, single-pulse the remote line again	Teach Accepted Output LED: ON Power LED: ON Teach Not Accepted Output LED: Flashing Power LED: OFF

<sup>\*</sup> Sensor will not Teach or indicate "Teach Not Accepted" when there is no signal present (Signal LED Red or Flashing Red)

# **Remote Line TEACH**

### **General Notes**

- Run Mode is the sensor's normal operating condition
- The duration of each Pulse is defined as "T": 0.04 < T < 0.8 s</li>
- A Hold will exit TEACH MODE and return to Run Mode with previously saved changes. The duration of a Hold is: T > 2 s
- A **Timeout** will occur if a condition is not registered within 120 seconds, causing the sensor to return to Run Mode (during sensor configuration only)
- · Sensor configuration user feedback shown on Green LED. See flow chart below.
- · The Red Signal LED will be ON whenever the target is in view



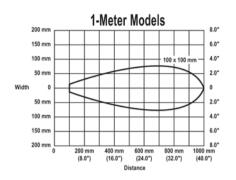


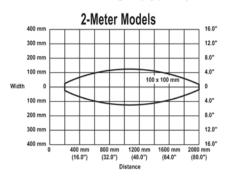
# Specifications

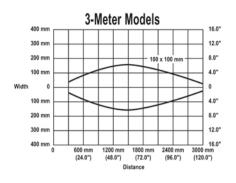
Sensing Range	"A" suffix models: 100 mm to 1 m (3.9" to 39")		
<b>3 3</b>	"B" suffix models: 200 mm to 2 m (7.8" to 78")		
	"C" suffix models: 300 mm to 3 m (11.8" to 118")		
Ultrasonic Frequency	"A" suffix models: 224 kHz "B" suffix models: 174 kHz		
	"C" suffix models: 114 kHz		
Supply Voltage	10 to 30V dc (10% max. ripple) at 40 mA, exclusive of load		
Supply Protection Circuitry	Protected against reverse polarity and transient voltages		
Output Configuration	Analog Output: 0 to 10V dc or 4 to 20 mA, depending on model		
Output Rating	Analog Voltage Output: 2.5 kΩ min. load resistance  Minimum supply for a full 10V output is 12V dc (for supply voltages between 10 and 12, V out max. is at least V supply -2)  Analog Current Output: 1 kΩ max. @ 24V input; max. load resistance = (Vcc-4)/0.02Ω  For current output (4-20 mA) models, ideal results are achieved when the total load resistance		
Outnut Protection Circuitmy	R = [(Vin − 4)/0.020]Ω. Example, at Vin = 24V dc, R ≈ 1 kΩ (1 watt)		
Output Protection Circuitry Output Response Time	Protected against short circuit conditions  "A" suffix models: 45 ms (fast); 105 ms (slow)		
Output Response Time	"B" suffix models: 92 ms (fast); 222 ms (slow) "C" suffix models: 135 ms (fast); 318 ms (slow)		
Delay at Power-up	500 ms		
Temperature Effect	0.02% of distance/°C		
Linearity	0.25% of distance		
Resolution	"A" suffix models: 0.1% of distance (0.5 mm min.) "B" suffix models: 0.1% of distance (1.0 mm min.) "C" suffix models: 0.1% of distance (1.5 mm min.)		
Minimum Window Size	10 mm (0.4")		
Adjustments	Sensing window limits: TEACH-Mode configuration of near and far window limits may be set using the push button or remotely via TEACH input (see pages 4-6).  Response speed selection: Fast or Slow (see pages 3 or 6)  Advanced configuration options: Analog output slope, push button enabled/disabled, temperature compensation enabled/disabled (see page 6)		
Indicators	See page 2		
Loss of Signal Indication	0 to 10V dc models: Analog output goes to 0V 4 to 20 mA models: Analog output goes to 3.6 mA		
Construction Housing: PBT polyester Push buttons: polyester Transducer: epoxy /ceramic composite			
Environmental rating	Leakproof design, rated IEC IP67 (NEMA 6)		
Connections	2 m (6.5') or 9 m (30') shielded 4-conductor (with drain) PVC cable, 150 mm (6") PUR Euro-style pigtail (QPMA), or 4-pin integral Euro-style connector (Q8)		
Operating Conditions	Temperature: -40 to 70° C (-40 to +158° F)  Max. Relative Humidity: 95% at 50°C non-condensing		
Vibration and Mechanical Shock	All models meet Mil. Std. 202F requirements method 201A (vibration: 10 to 60 Hz max., double amplitude 0.06", max acceleration 10G). Also meets IEC 947-5-2; 30G 11 ms duration, half sine wave		
Application Note	The temperature warmup drift upon power-up is less than 1% of the sensing distance.		
Certifications	CE Pending		

# **Performance Curves**

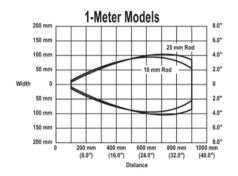
# With Plate Target (Typical)

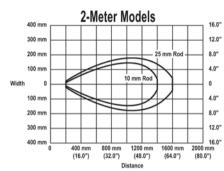


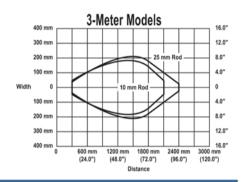




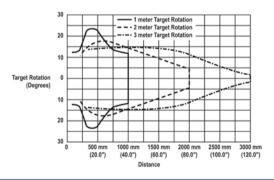
# With Rod Target (Typical)



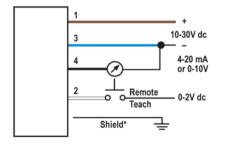




# **Maximum Target Rotation Angle**



# **Hookups**



Wiring Key: 1 = Brown 2 = White

3 = Blue

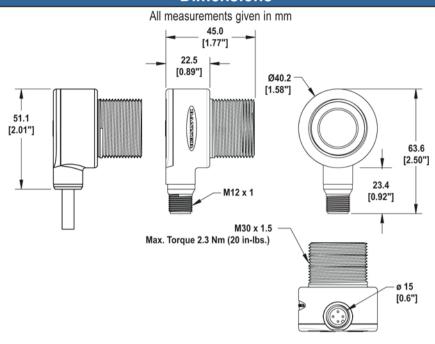
4 = Black

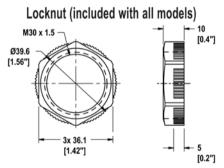
Cable and QD hookups are functionally identical.

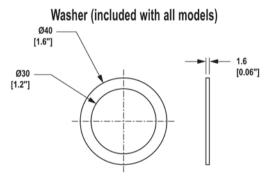
It is recommended that the shield wire be connected to earth ground. Shielded cordsets are recommended for all QD models.



# **Dimensions**







# Accessories

# **Quick-Disconnect Cables**

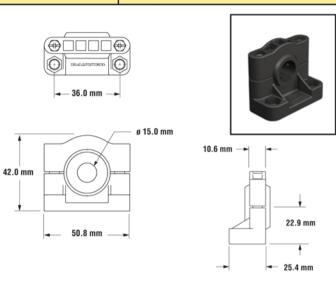
Style	Model	Length	Dimensions	Pinout	
4-pin Euro-style Straight with shield	MQDEC2-406 MQDEC2-415 MQDEC2-430	2 m (6.5') 5 m (15') 9 m (30')	## ## ## ## ## ## ## ## ## ## ## ## ##	White Wire	
4-pin Euro-style Right-angle with shield	MQDEC2-406RA MQDEC2-415RA MQDEC2-430RA	2 m (6.5') 5 m (15') 9 m (30')	38 mm max. (1.5°) 38 mm max. (1.5°) M12 x 1 ø 15 mm (0.6°)	Brown Wire Black Wire	

# **Mounting Brackets**

### · Angled-mount bracket SMB30A Stainless steel 38.5 mm ø 30.5 mm 45 mm (1.52") (1.8")(1.20")30 61 mm (2.40") 69 mm (2.70")R 40 mm (1.58") 6.3 mm (0.25") ø 6.3 mm (0.25") 7.6 mm (0.30")Use 5 mm (#10) screws to mount bracket.

### **SMB1815SF**

- Swivel with set screws for mounting sensors by the cable hub
- · Black reinforced thermoplastic polyester
- Stainless steel swivel locking hardware and hex wrench included



### SMB30FA

Drill screw holes 40.0 mm (1.58") apart.

- Swivel bracket with tilt and pan movement for precision adjustment
- · Mounting hole for 30 mm sensor
- · 12-ga. 304 stainless steel

### SMB30SC

- Compact 30 mm split clamp with swivel, black reinforced thermoplastic polyester
- · Stainless steel hardware included

